

This page is mainly introduced the 304L chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 304L, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels 304L

304L Standard Number:		
ITEM	Standard Number	Descriptions
1	SAE AMS 5511H (2003)	Steel, Corrosion-Resistant, Sheet, Strip, and Plate 19Cr - 9.5Ni (304L) Solution Heat Treated
2	SAE AMS 5569B (2011)	Steel, Corrosion and Heat Resistant, Seamless and Welded Hydraulic Tubing 19Cr - 9.5Ni - 0.03C max Cold Drawn, 1/8 Hard Temper
3	SAE AMS 5584A (2006)	Steel, Corrosion and Heat Resistant, Seamless and Welded Hydraulic Tubing 17Cr - 12Ni - 1.5Mo - 0.03C max Cold Drawn, 1/8 Hard Temper
4	SAE AMS 5647J (2011)	Steel, Corrosion-Resistant, Bars, Wire, Forgings, Tubing, And Rings 19Cr - 9.5Ni Solution Heat Treated
5	SAE AMS-QQ-S-763B (1998)	Steel, Corrosion Resistant, Bars, Wire, Shapes, and Forgings
6	SAE J 2515 (1999)	High temperature materials for exhaust manifolds
7	SAE J 405 (1998)	Chemical compositions of SAE wrought stainless steels
8	SAE J 467 (1968)	Special Purpose Alloys ("Superalloys")

304L Chemical composition(mass fraction)(wt.%)		
Chemical	Min.(%)	Max.(%)
C		0.030
Si		1.00
Mn		2.00
P		0.045
S		0.03
Cr	18.0	20.0
Ni	8.00	10.0
N		0.10

304L Physical Properties		
Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)

ψ	-	ψ≥ (%)
Akv	-	Akv≥/J
HBS	123-321	-
HRC	30	-

### 304L Mechanical Properties

Tensile strength	231-231	σb/MPa
Yield Strength	154	σ 0.2 ≥/MPa
Elongation	56	δ5≥(%)
ψ	-	ψ≥(%)
Akv	-	Akv≥/J
HBS	235-268	-
HRC	30	-

### 304L Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

### 304L Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

## We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

**Caracteristiques mecaniques**

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

**Round bar:**

Diameter : 1mm-2000mm

**Square bar:**

Size: 50mm \* 50mm-600mm \*600mm

**Plate steel/flat bar:**

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

**Tube/pipe:**

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

Excellent service for all kinds of industries, with advantages of technologies, equipment and price.

We serve you with our honesty, integrity, and professionalism.