

This page is mainly introduced the ISO 15 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of ISO 15, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels ISO 15

| ISO 15 Standard Number: |                     |   |
|-------------------------|---------------------|---|
| ITEM                    | Standard Number     | Descriptions  |
| 1                       | ISO 15510 (2010)    | Stainless steels -- Chemical composition  |
| 2                       | ISO 16143-1 (2004)  | Stainless steels for general purposes -- Part 1: Flat products  |
| 3                       | ISO 16143-2 (2004)  | Stainless steels for general purposes -- Part 2: Semi-finished products, bars, rods and sections  |
| 4                       | ISO 16143-3 (2005)  | Stainless steels for general purposes -- Part 3: Wire   |
| 5                       | ISO 9327-5          | Steel forgings and rolled or forged bars for pressure purposes - Technical delivery conditions - Part 5: Stainless steels                     |
| 6                       | ISO 9328-5          | Steel plates and strips for pressure purposes - Technical delivery conditions - Part 5: Weldable fine grain steels, thermomechanically rolled |
| 7                       | ISO 9328-7 (2011)   | Steel flat products for pressure purposes - Technical delivery conditions - Part 7: Stainless steels  |
| 8                       | ISO 9329-4          | Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 4: Austenitic stainless steels                              |
| 9                       | ISO 9330-6          | Welded steel tubes for pressure purposes - Technical delivery conditions - Part 6: Longitudinally welded austenitic stainless steel tubes     |
| 10                      | ISO/TS 15510 (2003) | Stainless steels - Chemical composition   |

| ISO 15 Chemical composition(mass fraction)(wt.%) |         |         |
|--|---------|---------|
| Chemical   | Min.(%) | Max.(%) |
| C  |         | 0.08    |
| Si   |         | 1.00    |
| Mn   |         | 2.00    |
| P  |         | 0.045   |
| S  |         | 0.030   |
| Cr   | 17.00   | 19.00   |
| Ni   | 9.00    | 12.00   |
| Mo   |         |         |
| N  |         |         |
| Ti   | 5×C□    | 0.70    |

### ISO 15 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | $Akv \geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### ISO 15 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | $Akv \geq$ /J            |
| HBS              | 235-268 | -                        |
| HRC              | 30      | -                        |

### ISO 15 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### ISO 15 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | $\Phi$ 8-1200mm*L          | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Stainless Steels the specifications follows:**

**Note:**

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

**Mechanical properties**

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

**Round bar:**

Diameter : 1mm-2000mm

**Square bar:**

Size: 50mm \* 50mm-600mm \*600mm

**Plate steel/flat bar:**

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

**Tube/pipe:**

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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