

This page is mainly introduced the X1CrNiMoCuN20-18-7 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X1CrNiMoCuN20-18-7, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels X1CrNiMoCuN20-18-7

X1CrNiMoCuN20-18-7 Standard Number:		
ITEM	Standard Number	Descriptions
1	ISO 15510 (2010)	Stainless steels -- Chemical composition
2	ISO 16143-2 (2004)	Stainless steels for general purposes -- Part 2: Semi-finished products, bars, rods and sections
3	ISO 16143-3 (2005)	Stainless steels for general purposes -- Part 3: Wire
4	ISO 9328-7 (2011)	Steel flat products for pressure purposes - Technical delivery conditions - Part 7: Stainless steels
5	ISO/TS 15510 (2003)	Stainless steels - Chemical composition

X1CrNiMoCuN20-18-7 Chemical composition(mass fraction)(wt.%)		
Chemical	Min.(%)	Max.(%)
C		0.02
Si		0.70
Mn		1.00
P		0.035
S		0.015
Cr	19.50	20.50
Ni	17.50	18.50
Mo	6.00	7.00
N	0.18	0.25
Cu	0.50	1.00

X1CrNiMoCuN20-18-7 Physical Properties		
Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)

ψ	-	ψ≥ (%)
Akv	-	Akv≥/J
HBS	123-321	-
HRC	30	-

### X1CrNiMoCuN20-18-7 Mechanical Properties

Tensile strength	231-231	σb/MPa
Yield Strength	154	σ 0.2 ≥/MPa
Elongation	56	δ5≥(%)
ψ	-	ψ≥(%)
Akv	-	Akv≥/J
HBS	235-268	-
HRC	30	-

### X1CrNiMoCuN20-18-7 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

### X1CrNiMoCuN20-18-7 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

## We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

#### Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

#### Round bar:

Diameter : 1mm-2000mm

#### Square bar:

Size: 50mm \* 50mm-600mm \*600mm

#### Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

#### Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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