

This page is mainly introduced the W209 Extra chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of W209 Extra, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Tool Die Steels W209 Extra

| W209 Extra Standard Number: |                  |   |
|-----------------------------|------------------|---|
| ITEM                        | Standard Number  | Descriptions  |
| 1                           | SAE J 437 (1970) | Selection and heat treatment of tool and die steels |
| 2                           | SAE J 438 (1970) | Tool and die steels                                 |

| W209 Extra Chemical composition (mass fraction) (wt.%) |         |         |
|--|---------|---------|
| Chemical   | Min.(%) | Max.(%) |
| C  | 0.85    | 0.95    |
| Si   | 0.10    | 0.40    |
| Mn   | 0.10    | 0.40    |
| Cr   |         |         |
| V  | 0.15    | 0.35    |

| W209 Extra Physical Properties |         |                          |
|--------------------------------|---------|--------------------------|
| Tensile strength               | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength                 | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation                     | 65      | $\delta_5 \geq$ (%)      |
| $\psi$                         | -       | $\psi \geq$ (%)          |
| Akv                            | -       | $Akv \geq$ /J            |
| HBS                            | 123-321 | -                        |
| HRC                            | 30      | -                        |

| W209 Extra Mechanical Properties |         |                          |
|----------------------------------|---------|--------------------------|
| Tensile strength                 | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength                   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation                       | 56      | $\delta_5 \geq$ (%)      |
| $\psi$                           | -       | $\psi \geq$ (%)          |
| Akv                              | -       | $Akv \geq$ /J            |

|     |         |   |
|-----|---------|---|
| HBS | 235-268 | - |
| HRC | 30      | - |

### W209 Extra Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### W209 Extra Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

## We can produce Tool Die Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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We serve you with our honesty, integrity, and professionalism.