

**This page is mainly introduced the 1.4439 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.4439, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Data Table for Grades Stainless Steels 1.4439

1.4439 Standard Number:		
ITEM	Standard Number	Descriptions
1	DIN 17440 (1996)	Stainless steels - Technical delivery conditions for drawn wire
2	DIN 17441 (1997)	Stainless steels - Technical delivery conditions for cold rolled strips and slit coils strip and sheets cut from such strips for pressure purposes
3	DIN 17455 (1985)	Welded circular tubes of stainless steels for general requirements; technical delivery conditions
4	DIN 17456 (1985)	Seamless circular tubes of stainless steels for general requirements; technical delivery conditions
5	DIN 17457 (1985)	Welded circular tubes of austenitic stainless steels for special requirements; technical delivery conditions
6	DIN 17458 (1985)	Seamless circular tubes of austenitic stainless steels for special requirements; technical delivery conditions
7	DIN EN 10028-7	Flat products made of steels for pressure purposes - Part 7: Stainless steels
8	DIN EN 10088-1	Stainless steels - Part 1: List of stainless steels
9	DIN EN 10088-2	Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes
10	DIN EN 10088-3	Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes
11	DIN EN 10088-4	Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes
12	DIN EN 10088-5	Stainless steels - Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes
13	DIN EN 10216-5 (2004)	Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 5: Stainless steel tubes
14	DIN EN 10217-7	Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes
15	DIN EN 10253-3	Butt-welding pipe fittings - Part 3: Wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements
16	DIN EN 10253-4	Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements
17	DIN EN 10272	Stainless steel bars for pressure purposes
18	DIN EN 10296-2 (2005)	Welded circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel
19	DIN EN 10297-2 (2005)	Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel
20	DIN 17445	Corrosion resistant steel castings

### 1.4439 Chemical composition(mass fraction)(wt.%)

Chemical	Min.(%)	Max.(%)
C		0.030
Si		1.00
Mn		2.00
P		0.045
S		0.015
Cr	16.5	18.5
Ni	12.5	14.5
Mo	4.00	5.00
N	0.12	0.22

### 1.4439 Physical Properties

Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	123-321	-
HRC	30	-

### 1.4439 Mechanical Properties

Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	235-268	-
HRC	30	-

### 1.4439 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

## 1.4439 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

### We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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