

This page is mainly introduced the 2HR401 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 2HR401, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels 2HR401

2HR401 Standard Number:		
ITEM	Standard Number	Descriptions
1	BS 2HR 401 (1973)	Specification for nickel-chromium-titanium-aluminium heat-resisting alloy cold worked and softened seamless tubes (nickel base, Cr 19.5, Ti 2.2, Al 1.4)
2	BS 3HR 401 (2011)	Specification for nickel-chromium-titanium-aluminium heat-resisting alloy seamless tubes (Nickel base, Cr 19.5, Ti 2.2, Al 1.4)

2HR401 Chemical composition(mass fraction)(wt.%)		
Chemical	Min.(%)	Max.(%)
C	0.04	0.10
Si		1.00
Mn		1.00
P		
S		0.015
Cr	18.00	21.00
Ni		remaining
Mo		
Co		2.00
Ti	1.80	2.70
Fe		1.50
Al	1.00	1.80
Cu		0.20
B		0.008
Bi		0.0001
Pb		0.002
Ag		0.0005

2HR401 Physical Properties		
Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa

Elongation	65	65 ≥ (%)
ψ	-	ψ ≥ (%)
Akv	-	Akv ≥ /J
HBS	123-321	-
HRC	30	-

2HR401 Mechanical Properties		
Tensile strength	231-231	σ <sub>b</sub> /MPa
Yield Strength	154	σ <sub>0.2</sub> ≥ /MPa
Elongation	56	δ <sub>5</sub> ≥ (%)
ψ	-	ψ ≥ (%)
Akv	-	Akv ≥ /J
HBS	235-268	-
HRC	30	-

2HR401 Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

2HR401 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

## We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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We serve you with our honesty, integrity, and professionalism.