

This page is mainly introduced the 1Cr18Ni9Ti chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1Cr18Ni9Ti, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels 1Cr18Ni9Ti

1Cr18Ni9Ti Standard Number:		
ITEM	Standard Number	Descriptions
1	GB 13296 (2007)	Seamless stainless steel tubes for boiler and heat exchanger
2	GB 2270 (1980)	Seamless tubes
3	GB 4238 (1992)	Heat-resisting steel sheets and plates
4	GB/T 1220 (1992)	Stainless steel bars
5	GB/T 1221 (1992)	Heat-resisting steel bars
6	GB/T 12770 (2002)	Welded stainless steel tubes for machine structures
7	GB/T 12771 (2000)	Welded stainless steel pipes for liquid delivery
8	GB/T 14975 (2002)	Stainless steel seamless tubes for structures
9	GB/T 14976 (2002)	Stainless steel seamless tubes for fluid transport
10	GB/T 3089 (1982)	Thinnest-wall seamless tubes of stainless and acid-resistance steel
11	GB/T 3090 (2000)	Stainless steel small diameter seamless steel tubes
12	GB/T 3280 (1992)	Cold rolled stainless steel sheets and plates
13	GB/T 4226 (2004)	Cold finished stainless steel bars
14	GB/T 4237 (1992)	Hot rolled stainless steel sheets and plates
15	GB/T 4239 (1991)	Cold rolled stainless steel and heat resisting steel strips
16	GB/T 4240 (1993)	Stainless steel wires
17	GB/T 4356 (2002)	Stainless steel wire rods
18	JB 4728 (2000)	Stainless steel forgings for pressure vessels
19	JB/T 6398 (2006)	Heavy stainless acid resistant and heat resistant steel forgings

1Cr18Ni9Ti Chemical composition(mass fraction)(wt.%)		
Chemical	Min.(%)	Max.(%)
C		0.12
Si		1.00
Mn		2.00
P		0.035
S		0.030
Ni	8.00	11.00

Cr	17.00	19.00
Ti		5x(C□-0.02)-0.80

### 1Cr18Ni9Ti Physical Properties

Tensile strength	115-234	σ <sub>b</sub> /MPa
Yield Strength	23	σ <sub>0.2</sub> ≥/MPa
Elongation	65	δ <sub>5</sub> ≥ (%)
ψ	-	ψ ≥ (%)
Akv	-	Akv ≥/J
HBS	123-321	-
HRC	30	-

### 1Cr18Ni9Ti Mechanical Properties

Tensile strength	231-231	σ <sub>b</sub> /MPa
Yield Strength	154	σ <sub>0.2</sub> ≥/MPa
Elongation	56	δ <sub>5</sub> ≥ (%)
ψ	-	ψ ≥ (%)
Akv	-	Akv ≥/J
HBS	235-268	-
HRC	30	-

### 1Cr18Ni9Ti Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

### 1Cr18Ni9Ti Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

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Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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