

This page is mainly introduced the SA-182 F 309H chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SA-182 F 309H, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels SA-182 F 309H

SA-182 F 309H Standard Number:			
ITEM	Standard Number	Descriptions	
· ·		Specification for Forged or Rolled Alloy and Stainless Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service	

SA-182 F 309H Chemical composition(mass fraction)(wt.%)				
Chemical	Min.(%)	Max.(%)		
С		0.08		
Si		0.75		
Mn		2.00		
Р		0.045		
S		0.030		
Cr	22.0	24.0		
Ni	12.0	15.0		

SA-182 F 309H Physical Properties				
Tensile strength	115-234	σb/MPa		
Yield Strength	23	σ 0.2 ≥/MPa		
Elongation	65	δ5≥ (%)		
Ψ	-	ψ≥ (%)		
Akv	-	Akv≥/J		
HBS	123-321	-		
HRC	30	-		

SA-182 F 309H Mechanical Properties			
Tensile strength	231-231	σb/MPa	
Yield Strength	154	σ 0.2 ≥/MPa	



## **SA-182 F 309H Chemical information, Mechanical properties**Physical properties, Mechanical properties, Heat treatment, and

Micro structure

Elongation	56	δ5≥(%)	
Ψ	-	ψ≥(%)	
Akv	-	Akv≥/J	
HBS	235-268	-	
HRC	30	-	

SA-182 F 309H Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

SA-182 F 309H Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED

We can produce Stainless Steels the specifications follows: